28 VOLT INPUT – 30 WATT

FEATURES

- · Radiation tolerant space dc-dc converter
 - Single event effects (SEE) LET performance to 86 $\rm MeV\ cm^2/mg$
 - Total ionizing dose (TID) guaranteed per MIL-STD-883 method 1019, radiation hardness assurance (RHA)
 P = 30 krad(Si), L = 50 krad(Si), R = 100 krad(Si)
 - 50 300 rad(Si)/sec dose rate (Condition A)
- 10 mrad(Si)/sec dose rate (Condition D)
- Operating temperature -55° to +125°C
- Qualified to MIL-PRF-38534 Class H and K
- Input voltage range 16 to 40 volts
- Transient protection 50 volts for 50 ms
- Fully isolated, magnetic feedback
- Fixed high frequency switching, 600 kHz typical
- Trim function or remote sense on single output models
- Inhibit and synchronization functions
- Indefinite short circuit protection
- Typical efficiency up to 83%

DESCRIPTION

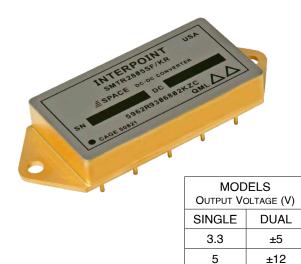
The Interpoint® SMTR Series[™] of 28 volt DC-DC converters offers up to 30 watts of power in a radiation hardened design. They are available in single or dual configurations and operate over the full military temperature range of -55°C to +125°C with up to 84% efficiency. The low profile SMTR Series converters are manufactured in our fully certified and qualified MIL-PRF-38534 Class K production facility and packaged in hermetically sealed steel cases. They are ideal for use in programs requiring high reliability, small size, and high levels of radiation hardness assurance.

SCREENING

SMTR converters offer screening options to space prototype (O), Class H or K and radiation hardness assurance (RHA) levels P - 30 krad(Si), L - 50 krad(Si) or R - 100 krad(Si). Single event effects (SEE) LET performance to 86 MeV cm²/mg. See Table 9 on page 13 and Table 10 on page 14 for more information.

CONVERTER DESIGN

The SMTR converters are constant frequency, pulse-width modulated switching regulators which use a quasi-square wave, single ended, forward converter design. Tight load regulation is maintained by using a wide bandwidth magnetic feedback and, on single output models, through use of remote sense. On dual output models, the positive output is independently regulated and the negative output is cross regulated through the use of tightlycoupled magnetics.



SMTR converters have an internal input filter that helps reduce the need for external components in normal operation. Use our SFMC EMI input filter to meet the requirements of MIL-STD-461C's CE03. For the lowest noise performance, connection of the case to input common is recommended. The connection can be hard-wired or ac coupled with a small ceramic bypass capacitor. Indefinite short circuit protection and overload protection are provided by a constant current-limit feature. This protective system senses current in the converter's secondary stage and limits it to approximately 140% of the maximum rated output current.

12

15

±15

SYNCHRONIZATION

Synchronizing the converter with the system clock allows the designer to confine switching noise to clock transitions, minimizing interference and reducing the need for filtering. In sync mode, the converter will run at any frequency between 500 kHz and 675 kHz. The sync control operates with an active high at any duty cycle between 40% and 60%. The sync pin should be connected to input common pin when not in use.

WIDE VOLTAGE RANGE

SMTR converters are designed to provide full power operation over the input voltage range of 16 to 40 volts. Operation below 16 volts, including MIL-STD-704D emergency power conditions is possible with derated power.

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IMPROVED DYNAMIC RESPONSE

The SMTR Series feed-forward compensation system provides excellent dynamic response and audio rejection. Audio rejection is typically 40 dB. The min. to max. step line transient response is typically less than 4%.

INHIBIT FUNCTION

SMTR converters provide an inhibit terminal that can be used to disable internal switching, resulting in no output voltage and very low quiescent input current. The converter is inhibited when the inhibit pin is pulled below 0.8 V and enabled when its inhibit pin is left floating. An external inhibit interface should be capable of pulling the converter's inhibit pin below 0.8 V while sinking the maximum inhibit current and also allowing the inhibit pin to float high to enable the converter. A voltage should not be applied to the inhibit pin. The open circuit voltage present on the inhibit pin is 9 to 11 V.

TRIM AND REMOTE SENSE (AVAILABLE ON SINGLE OUTPUT MODELS ONLY)

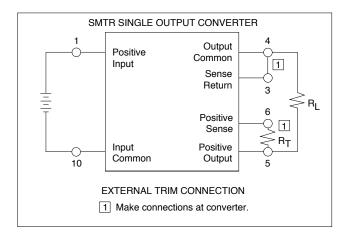
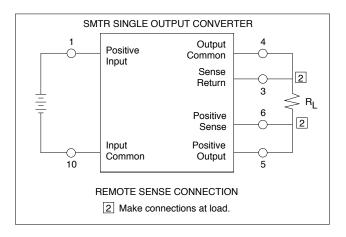


FIGURE 1: TRIM CONNECTION 1, 2, 3, 4





Trim Formulas Vout = desired output voltage; R_T = trim resistor

3.3 V:	$R_{T} = 1300 * Vout - 4304$
	1.2475
5 V:	$R_{T} = 1300 * Vout - 6512$
	1.2475
12 V:	$R_{T} = 1300 * Vout - 15631$
	1.2475
15 V:	R _T = 1300 * Vout – 19498
	1.2475

Notes for Remote Sense and Trim

- 1. When trimming output voltage and/or remote sensing, the total output voltage increase must be less than 0.6 volts at the converters pins. Do not exceed maximum power.
- If neither voltage trim nor remote sense will be used, connect pin 3 to pin 4 and pin 5 to pin 6 or the output voltage will increase by 1.2 volts.
- 3. CAUTION: The converter will be permanently damaged if the positive remote sense (pin 6) is shorted to ground. Damage may also result if the output common or positive output is disconnected from the load with the remote sense leads connected to the load.
- 4. When using remote sense for voltage compensation or when using remote sense for trim, the output will drift over temperature. Contact Applications Engineering for more information at powerapps@ craneae.com

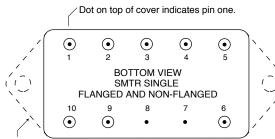
PIN OUT					
Pin	Single Output	Dual Output			
1	Positive Input	Positive Input			
2	Inhibit	Inhibit			
3	Sense Return	Positive Output			
4	Output Common	Output Common			
5	Positive Output	Negative Output			
6	Positive Sense	Case Ground			
7	Case Ground	Case Ground			
8	Case Ground	Case Ground			
9	Sync	Sync			
10	Input Common	Input Common			

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TABLE 1: PIN OUT

PINS NOT IN USE						
Inhibit	Leave unconnected					
Sync In	Connect to Input Common					
Sense Lines	Must be connected to appropriate outputs					

TABLE 2: PINS NOT IN USE

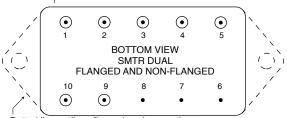


Dotted line outlines flanged package option.

For dimensions see Figure 22 on page 11 and Figure 23 on page 12.

FIGURE 3: PIN OUT SMTR SINGLE OUTPUT MODELS

/ Dot on top of cover indicates pin one.



Dotted line outlines flanged package option.

For dimensions see Figure 22 on page 11 and Figure 23 on page 12.

FIGURE 4: PIN OUT SMTR DUAL OUTPUT MODELS

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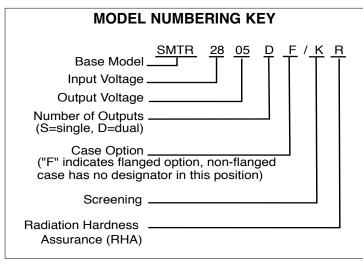


FIGURE 5: MODEL NUMBERING KEY

SMD NUMBERS					
STANDARD MICROCIRCUIT DRAWING (SMD)	SMTR SIMILAR PART				
5962R0150102KXC	SMTR283R3S/KR				
5962R9306802KXC	SMTR2805S/KR				
5962R9306902KXC	SMTR2812S/KR				
5962R9307002KXC	SMTR2815S/KR				
5962R9320502KXC	SMTR2805D/KR				
5962R9307102KXC	SMTR2812D/KR				
5962R9307202KXC	SMTR2815D/KR				
	tion change the "X" to "Z" In the				

SMD number. The SMD number shown is for Class K screening, non-flanged, and radiation hardness assurance (RHA) level R. See the SMD for the numbers for other screening and radiation levels. For exact specifications for an SMD product, refer to the SMD drawing. SMDs can be downloaded from: https://landandmaritimeapps.dla.mil/programs/smcr/

TABLE 3: SMD NUMBERS

	То р	MODEL NUM ETERMINE THE MODEL NU EACH CATEGORY II	MBER ENTER	ONE OPTION FROM		
CATEGORY	Base Model and Input Voltage	Output Voltage ¹	Number of Outputs ²	Case Options ³	Screening ⁴	RHA ⁵
		3R3, 05, 12, 15	S	(non-flanged, leave blank)	0	0
ODTIONS	ONTO	05, 12, 15	D	F (flanged)	н	Р
OPTIONS	SMTR				к	L
						R
FILL IN FOR MODEL # ⁶	SMTR				/	
Notes					/	

1. Output Voltage: An R indicates a decimal point. 3R3 is 3.3 volts out. The 3R3 is only available in single output models.

2. Number of Outputs: S is a single output and D is a dual output

3. Case Options: For the standard case (Figure 22 on page 11) leave the case option blank. For the flanged case option (Figure 23 on page 12), insert the letter F in the Case Option position.

4. Screening: A screening level of O is a Space Prototype and is only available with RHA O. See Table 9 on page 13 and Table 10 on page 14 for more information.

5. RHA: Interpoint model numbers use an "O" in the RHA designator position to indicate the "-" (dash) RHA level of MIL-PRF-38534, which is defined as "no RHA." RHA O is only available with Screening level O. See Table 10 on page 14 for more information.

6. If ordering SMTR by model number add a "-Q" to request solder dipped leads (SMTR2805S/KR-Q).

TABLE 4: MODEL NUMBER OPTIONS

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TABLE 5: OPERATING CONDITIONS, ALL MODELS, 25°C CASE, 28 VIN, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

		AL	L MODE	ELS	
PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
LEAD SOLDERING TEMPERATURE ¹	10 SECONDS MAX.	<u> </u>	-	300	°C
STORAGE TEMPERATURE ¹		-65	_	+150	°C
CASE OPERATING	FULL POWER	-55	-	+125	°C
TEMPERATURE	ABSOLUTE ¹	-55	-	+135	Ŭ
DERATING OUTPUT POWER/CURRENT ¹	LINEARLY	From 10	00% at 12	25°C to 0°	% at 135°C
ESD RATING ¹	MIL-STD-883 METHOD 3015	2	000 - 399	90	v
MIL-PRF-38534, 3.9.5.8.2	CLASS 2		000 000	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	, v
ISOLATION: INPUT TO OUTPUT, INPUT TO	@ 500 VDC AT 25°C	100	_		Megohms
CASE, OUTPUT TO CASE ²	@ 300 VD0 AT 23 0				Megonina
INPUT TO OUTPUT CAPACITANCE ¹		—	50	_	pF
CURRENT LIMIT ^{1, 3}	% OF FULL LOAD	<u> </u>	140	_	%
AUDIO REJECTION ¹		<u> </u>	40	_	dB
SWITCHING FREQUENCY	-55° TO +125°C	550	600	650	kHz
SYNCHRONIZATION	INPUT FREQUENCY	500	_	675	kHz
Sync is floating and isolated	DUTY CYCLE ¹	40	_	60	%
	ACTIVE LOW	_	_	0.8	V
	ACTIVE HIGH ¹	4.5	-	5	, v
	REFERENCED TO		INP		MON
	IF NOT USED	cc	NNECT		T COMMON
INHIBIT ACTIVE LOW (OUTPUT DISABLED)	INHIBIT PIN PULLED LOW	- 1	-	0.8	V
Do not apply a voltage to the inhibit pin. ⁴	INHIBIT PIN SOURCE CURRENT ¹	_	-	8	mA
	REFERENCED TO		INP	UT COM	MON
INHIBIT ACTIVE HIGH (OUTPUT ENABLED)	INHIBIT PIN CONDITION	OPEN (COLLECT	FOR OR	JNCONNECTED
Do not apply a voltage to the inhibit pin. ⁴	OPEN PIN VOLTAGE ¹	9	—	11	V

For mean time between failures (MTBF) contact Applications Engineering at powerapps@craneae.com or+1 425-882-3100.

Notes

1. Guaranteed by characterization test and/or analysis. Not a production test.

2. When testing isolation, input pins are tied together and output pins are tied together. They are tested against each other and against case. Discharge the pins before and after testing.

3. Dual outputs: The over-current limit will trigger when the sum of the currents from both outputs reaches 140% (typical value) of the maximum rated "total" current of both outputs.

4. An external inhibit interface should be used to pull the inhibit low or leave it floating. The inhibit pin can be left unconnected if not used.

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TABLE 6: ELECTRICAL CHARACTERISTICS: -55°C TO +125°C CASE, 28 VIN, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

SINGLE OUTPUT MODELS		SM	SMTR283R3S		SMTR2805S			
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE		3.201	3.3	3.399	4.85	5.00	5.15	V
OUTPUT CURRENT	V _{IN} = 16 TO 40 V	0	_	5.45	0	-	5.0	A
OUTPUT POWER	V _{IN} = 16 TO 40 V	-	-	18	0	-	25	W
OUTPUT RIPPLE	T _C = 25°C	-	20	40	-	20	50	mV p-p
10 kHz - 2 MHz	T _C = -55°C TO +125°C	-	-	50	-	-	90	
LINE REGULATION ²	V _{IN} = 16 TO 40 V	-	0	20	-	10	50	mV
LOAD REGULATION	NO LOAD TO FULL	-	2	20	-	10	50	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	V
NO LOAD TO FULL	TRANSIENT 50 ms ¹	-	-	50	-	-	50	V
INPUT CURRENT	NO LOAD	-	30	75	-	35	75	mA
	INHIBITED	-	-	8	-	-	8	
INPUT RIPPLE CURRENT ³	10 kHz - 10 MHz	-	25	50	-	25	50	mA p-p
EFFICIENCY	$T_{\rm C} = 25^{\circ}{\rm C}$	70	73	_	74	78	-	%
	T _C = -55°C TO +125°C	66	-	-	71	-	-	
LOAD FAULT ^{4, 5}	POWER DISSIPATION	-	-	12	-	-	14	W
SHORT CIRCUIT	RECOVERY ¹	-	-	6	-	-	5	ms
STEP LOAD RESPONSE 5, 6	TRANSIENT	-	±130	±300	-	±180	±300	mV pk
50% - 100% - 50%	RECOVERY	-	-	200	_	-	200	μs
STEP LINE RESPONSE ^{1, 5, 7}	TRANSIENT	-	-	±300	-	-	±300	mV pk
V _{IN} 16 - 40 -16 V	RECOVERY	-	-	300	-	-	300	μs
START-UP ^{5, 8}	DELAY	-	-	5	-	-	5	ms
FULL LOAD	OVERSHOOT	-	0	50	-	0	50	mV pk
CAPACITIVE LOAD ¹	NO EFFECT ON DC	_	_	3000	_	_	3000	μF
$T_{\rm C} = 25^{\circ}{\rm C}$	PERFORMANCE							<i>µ</i> .

Notes

1. Guaranteed by characterization test and/or analysis. Not a production test. 2. Operation is limited below 16 volts.

3. Tested with 6800 pF ceramic bypass capacitor connected externally from input common to case.

4. Short circuit protection not guaranteed above 125°C case temperature.

5. Recovery time is measured from application of the transient to the point at which V_{OUT} is within 1% of final value.

6. Step load test is performed at 10 microseconds typical.

7. Step line test is performed at 100 microseconds ± 20 microseconds.

8. Tested on release from inhibit.

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SINGLE OUTPUT MODELS		SMTR2812S			SN			
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE		11.64	12.00	12.36	14.70	15.00	15.30	V
OUTPUT CURRENT	V _{IN} = 16 TO 40 V	0	_	2.5	0	_	2.0	Α
OUTPUT POWER	V _{IN} = 16 TO 40 V	0	_	30	0	_	30	W
OUTPUT RIPPLE	$T_{\rm C} = 25^{\circ}{\rm C}$	-	15	40	-	15	40	mV p-p
10 kHz - 2 MHz	T _C = -55°C TO +125°C	_	_	90	-	_	90	
LINE REGULATION ²	V _{IN} = 16 to 40 V	_	10	50	_	10	50	mV
LOAD REGULATION	NO LOAD TO FULL	-	20	50	-	10	50	mV
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	V
NO LOAD TO FULL	TRANSIENT 50 ms ¹	-	_	50	-	_	50	V
INPUT CURRENT	NO LOAD	—	35	75	-	35	75	mA
	INHIBITED	—	—	8	-	_	8	
INPUT RIPPLE CURRENT ³	10 kHz - 10 MHz	-	35	50	-	35	50	mA p-p
EFFICIENCY	$T_{\rm C} = 25^{\circ}{\rm C}$	78	83	—	79	83	_	%
	T _C = -55°C TO +125°C	75	—	—	76	—	—	,
LOAD FAULT ^{4, 5}	POWER DISSIPATION	—	_	12	-	_	12	W
SHORT CIRCUIT	RECOVERY ¹	—	—	5	-	_	5	ms
STEP LOAD RESPONSE 5, 6	TRANSIENT	-	±270	±400	-	±310	±500	mV pk
50% - 100% - 50%	RECOVERY	—	—	200	-	_	200	μs
STEP LINE RESPONSE 1, 5, 7	TRANSIENT	-	_	±500	-	_	±600	mV pk
V _{IN} 16 - 40 -16 V	RECOVERY	—	_	300	_	_	300	μs
START-UP ^{5, 8}	DELAY	—	_	5	-	_	5	m sec
FULL LOAD	OVERSHOOT	—	0	120	_	0	150	mV pk
CAPACITIVE LOAD ¹	NO EFFECT ON DC	_	_	3000	_	_	3000	μF
$T_{\rm C} = 25^{\circ}{\rm C}$	PERFORMANCE			0000			0000	

Notes

1. Guaranteed by characterization test and/or analysis. Not a production test. 2. Operation is limited below 16 volts.

5. Recovery time is measured from application of the transient to the point at which V_{OUT} is within 1% of final value. 6. Step load test is performed at 10 microseconds typical. 7. Step line test is performed at 100 microseconds \pm 20 microseconds.

3. Tested with 6800 pF ceramic bypass capacitor connected externally from input common to case.

4. Short circuit protection not guaranteed above 125°C case temperature.

8. Tested on release from inhibit.

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TABLE 8: ELECTRICAL CHARACTERISTICS: -55°C TO +125°C CASE, 28 VIN, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

DUAL OUTPUT MODELS		S	MTR280	5D	SN	MTR281	2D	SMTR2815D			
PARAMETER	CONDITIONS	MIN	TYP	MAX	MIN	TYP	MAX	MIN	TYP	MAX	UNITS
OUTPUT VOLTAGE	+ V _{OUT}	4.85	5.00	5.15	11.64	12.00	12.36	14.55	15.00	15.45	v
	- V _{OUT}	4.82	5.00	5.18	11.58	12.00	12.42	14.47	15.00	15.53	ľ
OUTPUT CURRENT ^{2, 3}	EITHER OUTPUT	0	2.5	4.5 ¹	0	1.25	2.25 ¹	0	1.00	1.80 ¹	Α
V _{IN} = 16 TO 40 V	TOTAL OUTPUT	_	_	5	—	_	2.5	_	_	2.00	
OUTPUT POWER ^{2, 3}	EITHER OUTPUT	0	12.5	22.5 ¹	0	15	27 ¹	0	15	27 ¹	w
V _{IN} = 16 to 40 V	TOTAL OUTPUT	_	_	25	—	_	30	—	_	30	
OUTPUT RIPPLE	T _C = 25°C	_	20	50	_	30	120	_	25	80	mV p-p
10 kHz - 2 MHz ± V _{OUT}	T _C = -55°C TO +125°C	_	_	90	_	_	150	_	_	120	
LINE REGULATION ⁴	+ V _{OUT}	_	0	50	_	0	50	_	0	50	mV
V _{IN} = 16 to 40 V	- V _{OUT}	_	10	100	_	15	150	_	10	180	
LOAD REGULATION	+ V _{OUT}	_	5	50	_	5	50	_	_	50	mV
NO LOAD TO FULL	- V _{OUT}	_	15	100	_	30	150	_	_	180	
CROSS REGULATION	SEE NOTE 5	_	_	12	_	_	8.3	_	_	8	%
EFFECT ON -V _{OUT} , 25°C	SEE NOTE 6	_	_	12	_	_	8.3	_	_	8	
INPUT VOLTAGE	CONTINUOUS	16	28	40	16	28	40	16	28	40	V
NO LOAD TO FULL	TRANSIENT 50 ms 1	0	_	50	0	_	50	0	_	50	V
INPUT CURRENT	NO LOAD	_	28	75	-	40	75	_	48	75	mA
	INHIBITED	_	_	8	_	_	8	_	_	8	
INPUT RIPPLE CURRENT 7	10 kHz - 10 MHz	_	25	50	_	35	50	_	35	50	mA p-p
EFFICIENCY	T _C = 25°C	74	76	_	77	80	_	78	81	-	%
BALANCED LOAD	T _C = -55°C TO +125°C	72	-	_	75	-	_	75	_	-	
LOAD FAULT ^{8, 9}	POWER DISSIPATION	_	8	12	—	6	12	—	5	12	w
SHORT CIRCUIT	RECOVERY ¹	_	_	5.0	—	_	5.0	—	_	5.0	ms
STEP LOAD RESPONSE 9, 10	TRANSIENT	—	±150	±300	—	±200	±300	—	±220	±400	mV pk
50% - 100% - 50% ± V _{OUT}	RECOVERY	-	-	200	—	—	200	—	—	200	μs
STEP LINE RESPONSE 1, 9, 11	TRANSIENT	-	_	±400	_	_	±400	_	_	±500	mV pk
16 - 40 -16 V ± V _{OUT}	RECOVERY	—	—	300	—	—	300	—	—	300	μs
START-UP 9, 12	DELAY		-	5		-	5	_		5	ms
FULL LOAD	OVERSHOOT ¹		0	180		0	150		0	150	mV pk
CAPACITIVE LOAD ^{1, 13} T _C = 25°C	NO EFFECT ON DC PERFORMANCE	_	-	1500	_	-	1500	-	-	1500	μF

Notes

1. Guaranteed by characterization test and/or analysis. Not a production test. 2. The specified max current is available from either output.

3. Up to 90% of the total output current/power is available from either output

providing the opposite output is carrying at least 10% of the total output power. 4. Operation is limited below 16 volts.

5. Effect on the negative output under the following conditions:

+P_{OUT} 20% to 80%; -P_{OUT} 80% to 20%. 6. Effect on the negative output under the following conditions: +P_{OUT} 50%; -P_{OUT} 10% to 50%. See Figure 20 on page 10. 7. Tested with 6800 pF ceramic bypass capacitor connected externally from input common to case.

8. Indefinite short circuit protection not guaranteed above 125°C case temperature.

9. Recovery time is measured from application of the transient to point at which $V_{\mbox{OUT}}$ is within 1% of final value.

10. Step load test is performed at 10 microseconds typical.

11. Step line test is performed at 100 microseconds ± 20 microseconds.

12. Tested on release from inhibit.

13. Applies to each output.

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TYPICAL PERFORMANCE PLOTS: 28 VIN, 25°C CASE, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

THESE ARE EXAMPLES FOR REFERENCE ONLY AND ARE NOT GUARANTEED SPECIFICATIONS.

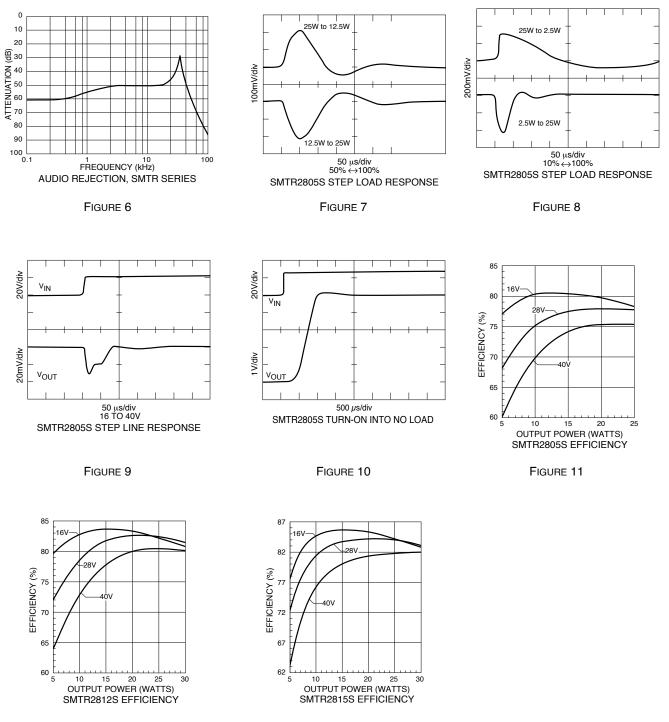


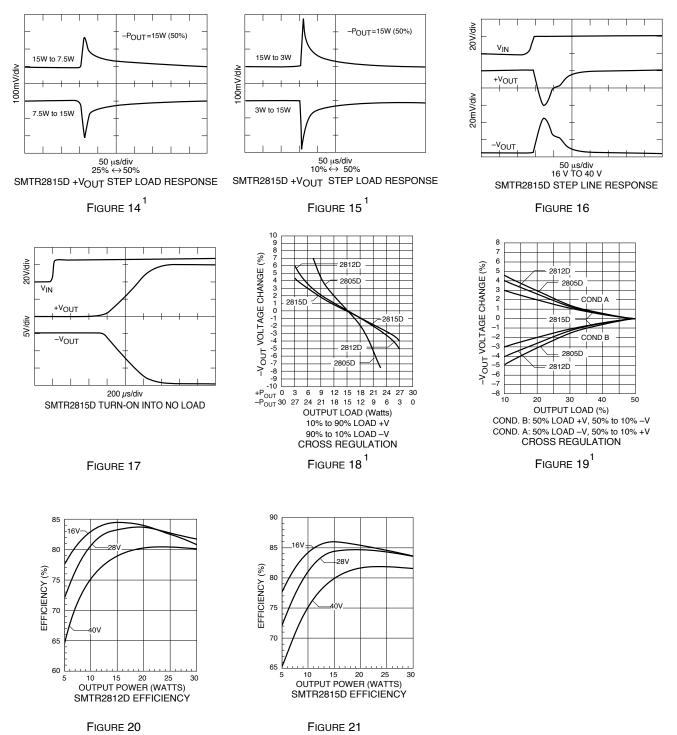
FIGURE 12

FIGURE 13

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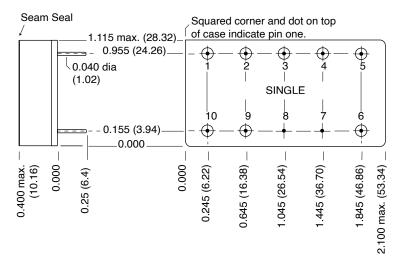
TYPICAL PERFORMANCE PLOTS: 28 VIN, 25°C CASE, 100% LOAD, UNLESS OTHERWISE SPECIFIED.

THESE ARE EXAMPLES FOR REFERENCE ONLY AND ARE NOT GUARANTEED SPECIFICATIONS.

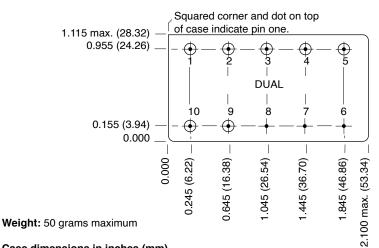


Notes 1. Percent (%) of power refers to the percent of the total output power of the converter.

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BOTTOM VIEW CASE H2



Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places ±0.01 (0.3) for two decimal places unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold ceramic seal
	Gold plating of 50 - 150 microinches is included in pin diameter
	Seal hole 0.120 ±0.002 (3.05 ± 0.05)

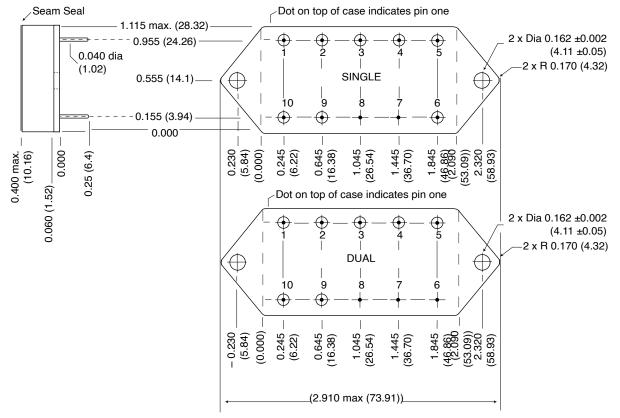
Please refer to the numerical dimensions for accuracy.

Figure 22: Cases H2

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BOTTOM VIEW CASE K3

Flanged cases: Designator "F" required in Case Option position of model number.



Weight: 52 grams maximum

Case dimensions in inches (mm)

Tolerance ±0.005 (0.13) for three decimal places ±0.01 (0.3) for two decimal places unless otherwise specified

CAUTION

Heat from reflow or wave soldering may damage the device. Solder pins individually with heat application not exceeding 300°C for 10 seconds per pin.

Materials

Header	Cold Rolled Steel/Nickel/Gold
Cover	Kovar/Nickel
Pins	#52 alloy/Gold, ceramic seal
	Gold plating of 50 - 150 microinches included in pin diameter
	Seal hole 0.120 ±0.002 (3.04 ±0.05)

Please refer to the numerical dimensions for accuracy.

FIGURE 23: CASES K3

28 VOLT INPUT – 30 WATT

ELEMENT EVALUATION SPACE DC-DC CONVERTERS PROTOTYPE, CLASS H AND CLASS K

	NON-QML ¹	QML					
	PROTOTYPE	CLAS	s H	CLASS K			
	/0	/H		/К			
COMPONENT-LEVEL TEST PERFORMED	M/S ²	M/S ² P ³		M/S ²	P ³		
Element Electrical							
Visual							
Internal Visual							
Temperature Cycling							
Constant Acceleration							
Interim Electrical							
Burn-in							
Post Burn-in Electrical							
Steady State Life							
Voltage Conditioning Aging							
Visual Inspection							
Final Electrical							
Wire Bond Evaluation							
SEM							

Notes

1. Non-QML products may not meet all of the requirements of MIL-PRF-38534.

2. M/S = Active components (microcircuit and semiconductor die)

3. P = Passive components, Class H and K element evaluation. Not applicable to space prototype ("O") element evaluation.

Definitions

Element Evaluation: Component testing/screening per MIL-STD-883 as determined by MIL-PRF-38534 SEM: scanning electron microscopy

TABLE 9: ELEMENT EVALUATION

28 VOLT INPUT – 30 WATT

ENVIRONMENTAL SCREENING SPACE DC-DC CONVERTERS PROTOTYPE, CLASS H AND K, RHA P, L AND R

	NON-QML ¹	1 QML ²					
	PROTOTYPE	CLASS H			CLASS K		
TEST PERFORMED	/00 ³	/HP	/HL	/HR	/KP	/KL	/KR
Non-destruct wire bond pull, Method 2023		4	∎ 4	∎ 4			
Pre-cap Inspection, Method 2017, 2032							
Temperature Cycle (10 times)							
Method 1010, Cond. C, -45°C to +150°C, ambient	-						
Constant Acceleration							
Method 2001, 3000 g							
PIND, Test Method 2020, Cond. A		■ 4	■ 4	■ 4			
Pre burn-in test, Group A, Subgroups 1 and 4		4	■ 4	■ 4			
Burn-in Method 1015, +125°C case, typical ⁵							
96 hours							
160 hours							
2 x 140 hours (includes mid-BI test)							
Final Electrical Test, MIL-PRF-38534, Group A,							
Subgroups 1 and 4: +25°C case							
Subgroups 1 through 4, -55°C, +25°C, +125°C case							
Hermeticity Test, Method 1014							
Gross Leak, Cond. B ₂ , Kr85							
Gross Leak, Cond. C1, fluorocarbon							
Fine Leak, Cond. B ₁ , Kr85							
Fine Leak, Cond. A ₂ , helium							
Radiography, Method 2012							
Post Radiography Electrical Test, +25°C case					■ 4	4	4
Final visual inspection, Method 2009							

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

1. Non-QML prototype products may not meet all of the requirements of MIL-PRF-38534.

2. All processes are QML qualified and performed by certified operators.

3. "O" in the RHA designator position in Interpoint model numbers indicates DLA

RHA "-" defined as no RHA.

4. Not required by DLA but performed to assure product quality.

5. Burn-in temperature designed to bring the case temperature to +125°C minimum. Burn-in is a powered test.

TABLE 10: ENVIRONMENTAL SCREENING AND RHA LEVELS

Notes

28 VOLT INPUT – 30 WATT

Space Radiation Hardness Assurance Screening DC-DC Converters Class H and K, RHA¹ P, L and R

	NON-QML ²	QML						
	PROTOTYPE	CLASS H			CLASS K			
QUALIFICATION PER MIL-STD	/00 ³	/HP	/HL	/HR	/KP	/KL	/KR	
RHA P: 30 krad(Si) total dose ^{1, 4, 5}								
RHA L: 50 krad(Si) total dose ^{1, 4, 5}								
RHA R: 100 krad(Si) total dose ^{1, 4, 5}								
SEE, LET 86 MeV cm ² /mg ^{1, 6}								

Test methods are referenced to MIL-STD-883 as determined by MIL-PRF-38534.

Notes

- 1. DLA has approved the RHA plan for Interpoint power products. Our SMD products with RHA "P", "L" or "R" code meet DLA requirements.
- 2. Non-QML prototype products may not meet all of the requirements of
- MIL-PRF-38534.
- "O" in the RHA designator position in Interpoint model numbers indicates DLA RHA "-" defined as no RHA.
- Radiation sensitive components internal to the devices are procured with radiation guarantees or undergo radiation lot acceptance testing (RLAT) performed per condition A, method 1019 of MIL-STD-883.
- 5. Representative devices were initially High Dose Rate (HDR) tested using condition A of method 1019 of MIL-STD 883 to ensure RHA designator levels. Representative devices have also been Low Dose Rate (LDR) tested using condition D of method 1019 of MIL-STD-883 to the RHA designator levels. Representative devices will also be re-tested after design or process changes that can affect RHA response of this device.
- Single event testing was performed on a converter to 86 MeV-cm²/mg using 15 MeV/nucleon gold ions with no latch-up, burn-out, functional interrupts, or gate ruptures exhibited. Single event upsets (output voltage transients) may be present up to 86 MeV-cm²/mg.

